

# Standard oil-mist lubricator, Series AS3-LBS

## R412007231

### General series information Series AS3

- The AVENTICS Series AS3 is a modular, versatile maintenance unit for universal application. This Series offers compact dimensions, is highly efficient, lightweight and easy-to-use. The AVENTICS Series AS guarantees reliability, safety, and efficiency with a simplified assembly and maintenance efforts.



### Technical data

Industry  
Industrial

Parts  
Lubricator

Reservoir  
reservoir, PA, with PA protective guard

Compressed air connection  
G 1/2

Nominal flow  $Q_n$   
8000 l/min

Mounting orientation  
vertical

Working pressure min.  
0.5 bar

Working pressure max  
16 bar

Min. ambient temperature  
-10 °C

Max. ambient temperature  
50 °C

Medium  
Compressed air  
Neutral gases

Type of filling  
Semi-automatic oil filling during operation  
Manual oil filling

Lubricator reservoir volume  
80 cm<sup>3</sup>

Protective guard  
with protective guard

Oil dosing at 1000 l/min  
1-2 drops

**Function**  
Oil-mist lubricator  
**Function**  
Can be assembled into blocks

**Weight**  
0.343 kg

## Material

**Housing material**  
Polyamide

**Material reservoir**  
Polycarbonate

**Material front plate**  
Acrylonitrile butadiene styrene

**Material protective guard**  
Polyamide

**Seal material**  
Acrylonitrile butadiene rubber

**Part No.**  
R412007231

**Material threaded bushing**  
Die cast zinc

## Technical information

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

Electrical level detection only with ST6 sensor with reed contact, sensor holder included in the scope of the delivery.

Sensor not included in scope of delivery, sensor installation prepared.

The entire preset drip quantity enters the pressure system.

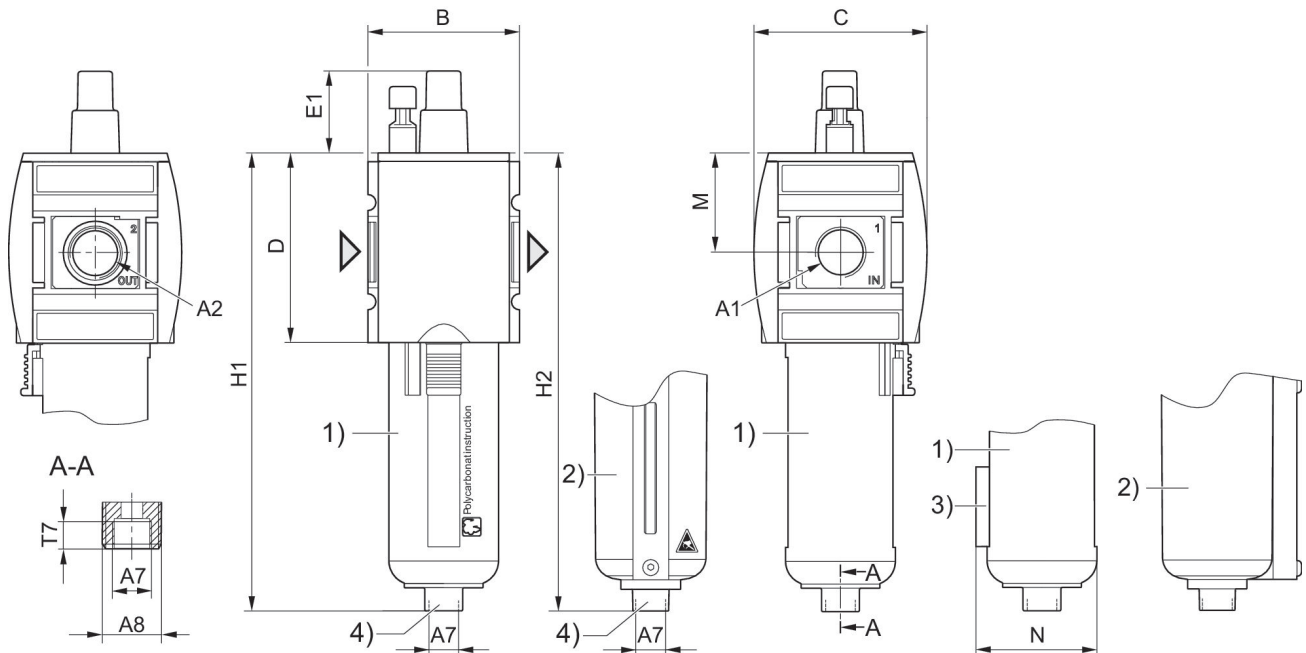
Manual oil filling possible during operation at a maximum operating pressure of 10 bar.

Nominal flow  $Q_n$  with secondary pressure  $p_2 = 6$  bar at  $\Delta p = 1$  bar

Note: Polycarbonate reservoirs are susceptible to solvents, supplementary information can be found at "Customer information".

A change in the flow direction (from air supply on the left to air supply on the right) occurs by rotating installation by 180° about the vertical axis. Please see the operating instructions for further details.

## Dimensions



A1 = input A2 = output

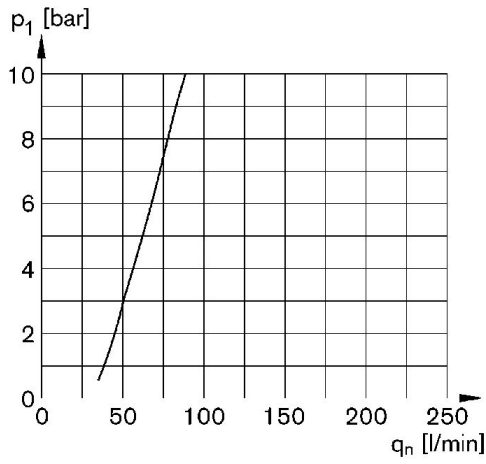
- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir with inspection glass
- 3) Holder for sensor
- 4) Port for semi-automatic oil filling

## Dimensions in mm

Part No.	A1	A2	A7	A8	B	C	D	E1	H1
R412007225	G 3/8	G 3/8	G 1/8	G 1/4	63	74	80	27.5	183
R412007226	G 3/8	G 3/8	G 1/8	G 1/4	63	74	80	27.5	183
R412007229	G 3/8	G 3/8	G 1/8	G 1/4	63	74	80	27.5	183
R412007231	G 1/2	G 1/2	G 1/8	G 1/4	63	74	80	27.5	183
R412007232	G 1/2	G 1/2	G 1/8	G 1/4	63	74	80	27.5	183
R412007235	G 1/2	G 1/2	G 1/8	G 1/4	63	74	80	27.5	183

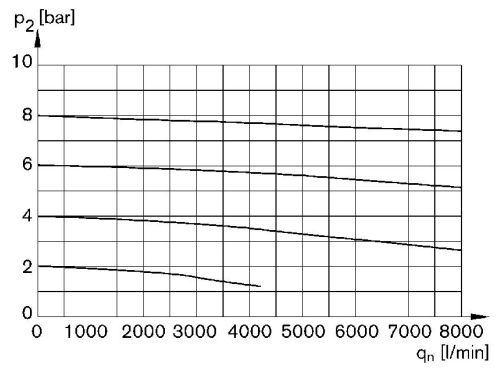
Part No.	H2	M	N	T7
R412007225	187	42.5	48	7
R412007226	187	42.5	48	7
R412007229	187	42.5	48	7
R412007231	187	42.5	48	7
R412007232	187	42.5	48	7
R412007235	187	42.5	48	7

### Lubricator activation margin



p1 = working pressure qn = nominal flow

### Flow rate characteristic, p2 = 0,05 - 7 bar



p2 = secondary pressure qn = nominal flow

