

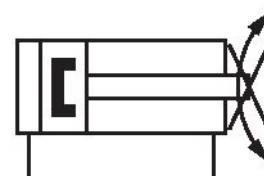
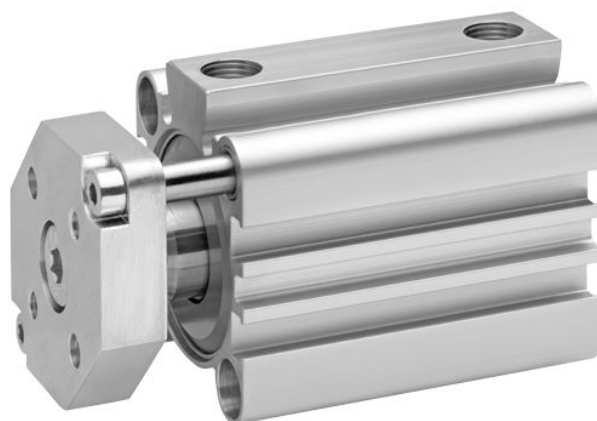
Short-stroke cylinder, Series SSI

R480637968

General series information

AVENTICS Series SSI Short-stroke cylinders
(ISO 15524)

- The AVENTICS Series SSI are short stroke cylinders in accordance with the latest ISO standard 15524. The cylinders are compact and up to 30% lighter than comparable cylinders thanks to weight optimized profiles. In addition, they provide a high degree of flexibility in sensor assembly and extremely effective elastic cushioning.



Technical data

Industry	Industrial
Standards	ISO 15524
Piston Ø	40 mm
Stroke	25 mm
Ports	G 1/8
Functional principle	Double-acting
Cushioning	Elastic cushioning
Magnetic piston	Piston with magnet
Environmental requirements	Industry standard
Piston rod	non-rotating, with front plate
Scraper	Standard Industry Scraper
Pressure for determining piston forces	6,3 bar
Retracting piston force	665 N
Extracting piston force	792 N
Min. ambient temperature	-20 °C

Max. ambient temperature	80 °C
Working pressure min.	0.6 bar
Working pressure max	10 bar
Impact energy	0.24 J
Weight 0 mm stroke	0.334 kg
Weight +10 mm stroke	0.045 kg
Stroke max.	150 mm
Medium	Compressed air
Min. medium temperature	-20 °C
Max. medium temperature	80 °C
Max. particle size	50 µm
Oil content of compressed air min.	0 mg/m ³
Oil content of compressed air max.	5 mg/m ³

Material

Piston rod	Stainless Steel
Scraper material	Polyurethane
Seal material	Polyurethane
Material, front cover	Aluminum
Cylinder tube	Aluminum
End cover	Aluminum
Front plate	Aluminum
Guide rod	Stainless Steel
Part No.	R480637968

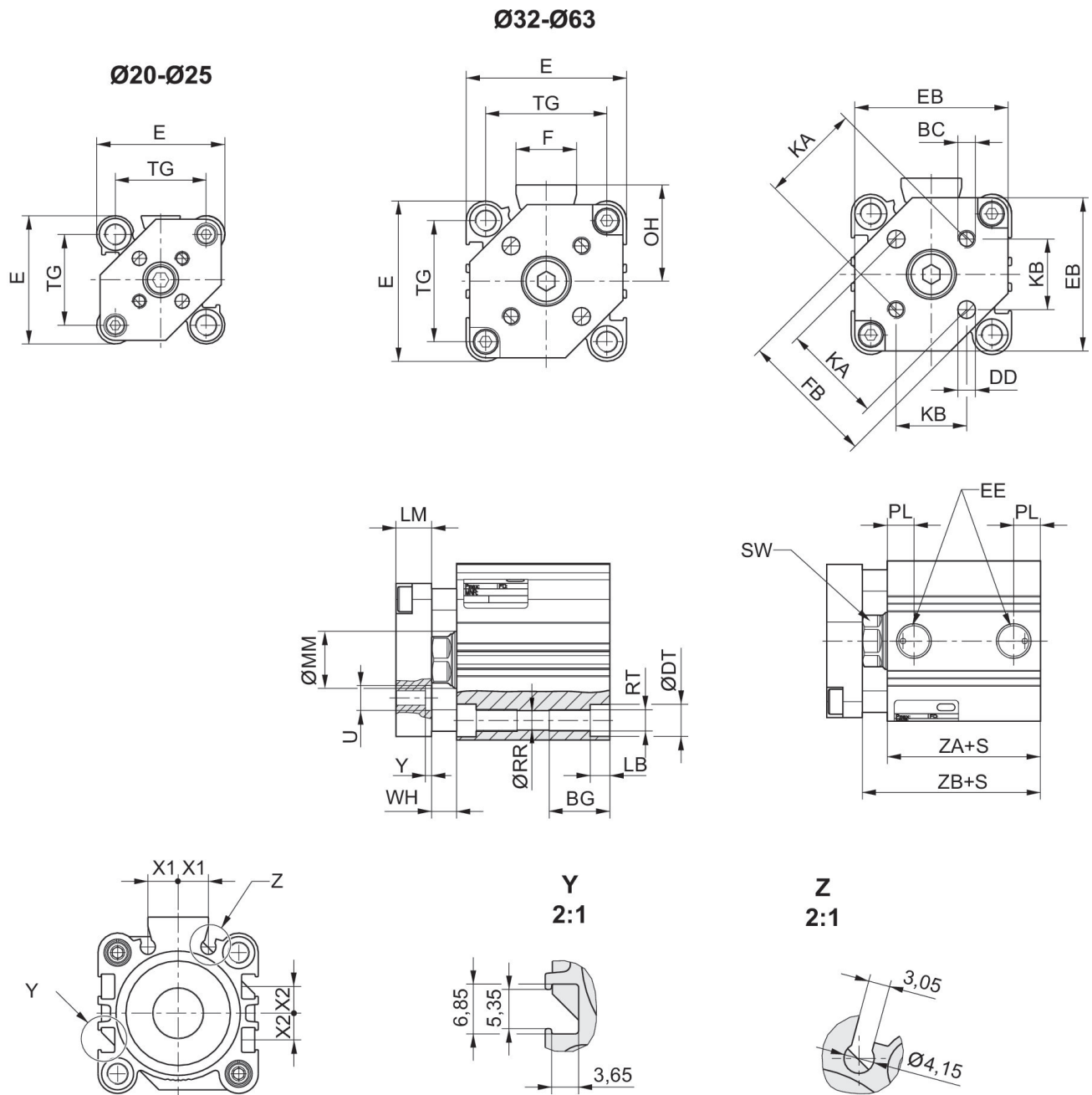
Technical information

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the “Technical information” document (available in <https://www.emerson.com/en-us/support>).

Dimensions



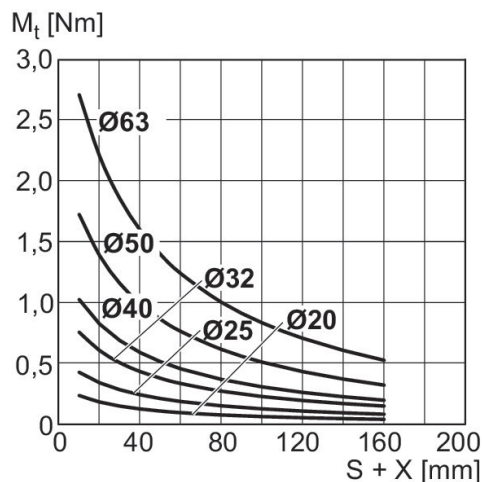
S = stroke

Piston Ø	BC	BG	ØDD H13	ØDT	E	EB	EE	F	FB
20	M4	16	4	9	36	34	M5	-	26
25	M5	16	5	9	40	38	M5	-	30
32	M5	16	5	9	45	43	G 1/8	17	38
40	M5	16	5	9	52	50	G 1/8	17	46
50	M6	20	6	11	64	62	G 1/4	21	58
63	M6	25	6	14	77	74	G 1/4	21	69

Piston Ø	KA	KB	LB max.	LM	ØMM f8	OH	PL	ØRR	RT
20	17 ±0,1	12 ±0,1	5.5	8	10	-	5.5	5.55	M6
25	22 ±0,1	15,6 ±0,1	5.5	8	12	-	5.5	5.55	M6
32	28 ±0,2	19,8 ±0,2	5.5	10	16	27	7.5	5.55	M6
40	33 ±0,2	23,3 ±0,2	5.5	10	16	31	7.5	5.55	M6
50	42 ±0,2	29,7 ±0,2	8	12	20	39	10.5	7.4	M8
63	50 ±0,2	35,4 ±0,2	10.5	12	20	45.5	10.5	9.3	M10

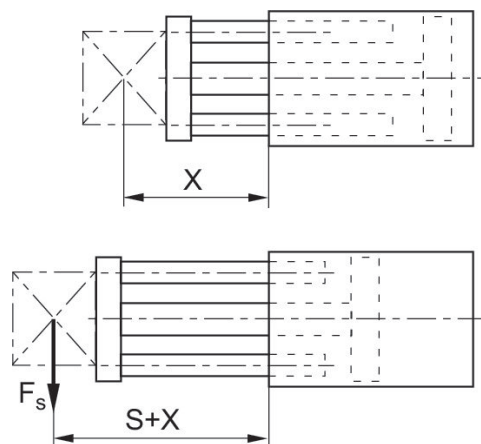
Piston Ø	SW	TG	WH	X1	X2	ZA±0,2	ZB±2
20	8	25,5 ±0,3	4,5 ±1,5	5.7	4.3	29.5	34
25	10	28 ±0,3	5 ±1,5	6	5	32.5	37.5
32	13	34 ±0,3	7 ±2	8.5	7.5	33	40
40	13	40 ±0,3	7 ±2	10.8	11	39.5	46.5
50	17	50 ±0,5	8 ±2	14	13	40.5	48.5
63	17	60 ±0,5	8 ±2	17	17	46	54

Max. permissible torque, Dynamic



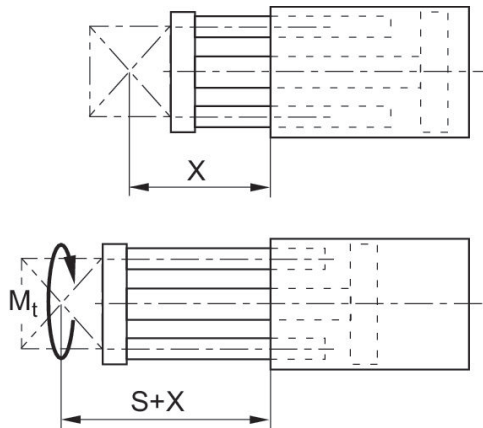
X = distance between force application point and cylinder cover
M = max. permissible torque
S = stroke

Maximum admissible lateral force dynamic



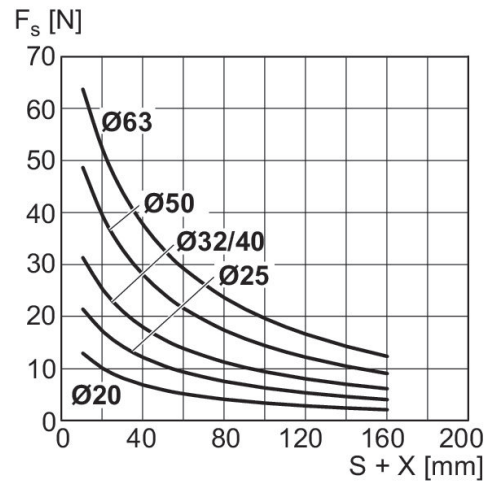
X = distance between force application point and cylinder cover
 F_s = lateral force
S = stroke

Max. permissible torque, Dynamic



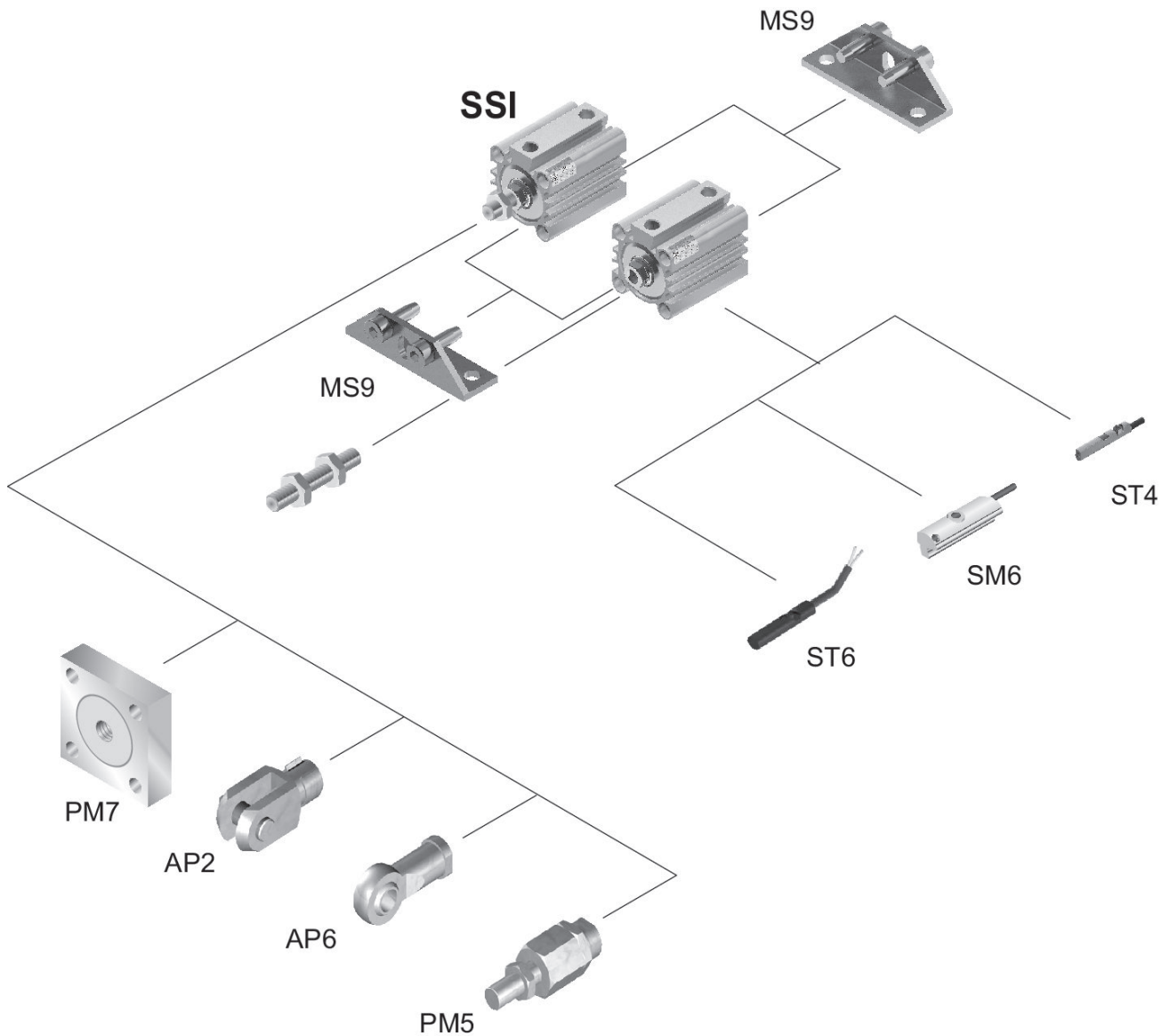
X = distance between force application point and cylinder cover
 M = max. permissible torque
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Maximum admissible lateral force dynamic



X = distance between force application point and cylinder cover
 F_s = lateral force
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Overview drawing



Use our Internet configurator to order variants with an external thread.

NOTE: This overview drawing is only for orientation to indicate where the various accessory parts can be fastened to the cylinder. The illustration has been simplified for this purpose. It is thus not possible to derive the dimensions from this overview.