# DANA LIM A/S

## **Product Information:**

# **Filler Fine 615**

### **Ready-mixed fine-grained acrylic filler**

#### **General description and application:**

Filler Fine 615 is a ready-mixed fine- grained acrylic filler for indoor use. It is extremely easy to apply and sand.

The filler is suitable for interior wide filling of smaller cracks and chinks in wood, plaster, concrete, chip board etc., where you after a light sanding gets a fine-grained surface.

Filler Fine 615 can be painted with paints with a wide variety of gloss.

The product is registered in the database for construction products that can be included in the Nordic Ecolabelled construction.



#### **Physical / chemical data:**

Filler: Type: Colour: Consistency: Dry matter content: Density: Shelf life:

Acrylic based filler White Paste, thixotropic Ca. 77% approx. 1,9 kg/liter Minimum 12 months in unopened packing if stored cool. Protect from freezing.

Packaging:

Item no.	Size
7752	250 ml
7753	1 ltr.

Yes

**Cured filler:** Paintable: Resistance:

The filler is not water resistant but can be used in sanitary rooms if it is painted.



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Directions for use:		
Preparation:	All surfaces must be clean and free from dust and loose particles. When used on metal, the metal should be pre-treated with an initial paint.	
Application:	Filler Fine 615 is applied with a stopping knife in a thin layer. Apply several times for deep holes and allow the filler to dry between each application.	
	If the next layer is applied too soon, the risk of shrinkage and crack formation is increased.	
Drying time:	The filler surface will be dust dry after 10 min. It can be sanded after 1 hour and painted after 3 – 5 hours, depending on type of surface, temperature, humidity, ventilation etc.	
Cleaning:	Uncured filler can be removed with water.	

#### **Health and safety:**

For further information on safety, please refer to product safety datasheet.

The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.

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